

# Welding Certificate

**WECE-CPR-1090-2.00325.GSIMA.2015.002**

in accordance with EN 1090-1, table B.1, its hereby declared:  
The manufacturer has produced evidence that he fulfills the requirements of the European  
standard EN 1090-2 for execution of structural steel components

**Manufacturer**

**BG Industrieservice GmbH**

**Im Klauenfuß 25  
DE 74172 Neckarsulm**

**Technical specification**

**EN 1090-2:2008+A1:2011**

**Execution class(es)**

**EXC2 according to EN 1090-2**

**Welding Process(es)**

(Reference no. acc. to DIN EN ISO 4063)

111, 135 (partly mechanized), 141

**Material Group**

1.1  
according to CEN ISO/TR 15608 and EN 1090-2, table 2 and 3  
8.1  
according to CEN ISO/TR 15608 and EN 1090-2, table 4

**Responsible Welding  
Coordinator**

(Title, Surname, Name, Qualification,  
Date of birth)

Kai Gremmelmaier, IWS

born on: 18.10.1987

**Substitute**

(Title, Surname, Name, Qualification,  
Date of birth)

Zacharias Bauer

born on: 12.03.1962

**Confirmation**

All provisions concerning welding as described in the above mentioned  
technical specification(s) were applied.

**Validity start**

01.06.2015

**Period of validity**

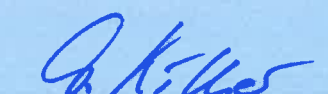
17.06.2018

**Remarks**

see reverse

**Place and date of issue**

Mannheim, 01.07.2016  
Eder



Dipl.-Ing. (FH) Krämer  
Head of certification body